

MEDENUS

Gas Pressure Regulation



Safety Shut-Off Valve S 100



Operating and Maintenance Instructions

EN

Design of the safety shut-off valve S 100

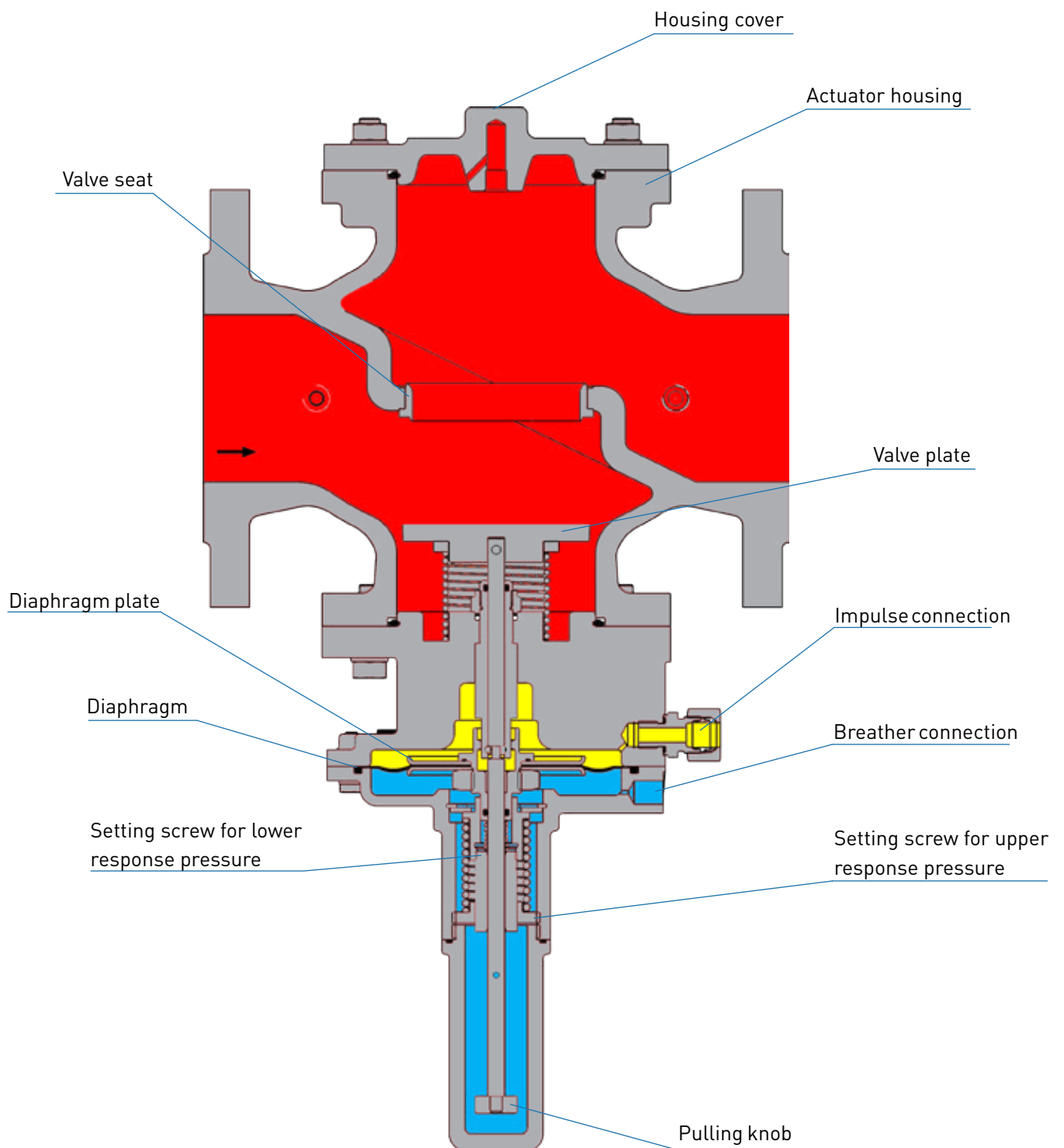


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1 General Information

The personnel entrusted with installation, operation or maintenance of the safety shut-off valve must have completely read and understood beforehand the following documents:

- **Safety Shut-Off Valve S 100 Product Information**

The product information contains technical data, dimensions and a description of the design and the mode of operation.

- **Safety Shut-Off Valve S 100 Operating and Maintenance Instructions**

This document allows safe and efficient handling of the device and contains information on assembly, commissioning, maintenance, troubleshooting, and repair according to regulations.

It is an integral part of the scope of delivery of the device, must be kept in close proximity of the device and must be readily accessible to personnel at any time.

The basic prerequisite for safe working is compliance with all safety instructions and instructions for action given in this manual. Accordingly, the information and instructions must be observed when working on the device or on the gas line. In addition, the local occupational safety regulations and general safety regulations for the application range of the device shall apply.

The figures in these instructions are provided for basic understanding and may differ from the actual design. The contents of these instructions are protected by copyright. They may be used as part of operating the device. Any other use and/or reproduction is not permitted without prior authorization by MEDENUS Gas-Druckregeltechnik GmbH.

1.1 Warranty and Liability

Claims under warranty or liability for personal injury and material damage are generally void **if** one or several of the following **conditions are not observed**:

- Work on the device during the warranty period may only be performed in consultation with the manufacturer
- Designated use of the device in accordance with the established conditions of use
- Proper installation, commissioning, operation and maintenance of the device
- Operation of the device with properly installed and functioning safety devices only
- Operating and maintenance instructions of the device or of the system
- Compliance with the maintenance instructions
- Properly performed repairs
- Supply lines without defects
- The use of original MEDENUS® spare parts and lubricants listed in these instructions or
- Force majeure

It is generally prohibited

- To perform constructive modifications on the device
- To keep using the device despite the detection of a defect

1.2 Symbols, Notes

The instructions contain safety instructions marked with symbols to indicate possible consequences in case of non-observance:

This combination of symbol and signal word indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury, damage to the device, the breakdown of the system, and material or environmental damage.



ATTENTION

This combination of symbol and signal word indicates an imminent hazardous situation which, if not avoided, will result in death or serious injury.



DANGER

This signal word highlights useful tips, recommendations, and information for efficient and trouble-free operation.

Note

1.3 Terms, Abbreviations

Terms and abbreviations are explained below:

| | | | | | |
|-------|-----------------------------|-------|--|----------|---------------------------------|
| ATC | Acceptance test certificate | MOP | Maximum operating pressure in a system | p_{ds} | Setpoint of the outlet pressure |
| DN | Nominal width | | | | |
| GPR | Gas pressure regulator | p_d | Outlet pressure | SSV | Safety shut-off valve |
| M_A | Screw tightening torque | | | | |

2 Application, Characteristics

2.1 Application

Safety shut-off valve (SSV), direct-acting (operating without auxiliary power), for systems acc. to DVGW work sheets G 491 (A) and G 600 (A) (TRGI)

Can be used as an equipment component on gas consumption facilities as defined in Regulation (EU) 2016/426.

Can be used for the gases defined in DVGW work sheets G 260 / G 262 and neutral non-aggressive gases.
(other gases on request)

2.2 Characteristics

- Integral pressure-tight model (IS)
- High flow rate capacity
- Open-air model

2.3 Types of Models (Options)

- With BV breather valve
- With RSS switching valve (SSV diaphragm rupture protection)
- With electric position indicator SSV "Closed" via inductive proximity initiator or via reed contact
- With SSV manual release
- With SSV electromagnetic remote release when power is applied or in case of power failure
- Oxygen model

3 Avoidance of Foreseeable Misuse

- The SSV must not be used to control liquids.
- The SSV must not be used in temperature ranges below -20 °C or above 60 °C.
- The SSV must not be used for pressure ranges higher than the pressure "PS" indicated on the nameplate.
- The SSV may only be used for the gases specified under item 2.1 Application in these operating instructions. Other gases, such as oxygen or hydrogen, must be explicitly stated on the nameplate. Please consult the manufacturer before use.
- The SSV must not be used in high-temperature areas (HTB) without an upstream HTB fuse.

4 Safety Instructions

National accident prevention regulations and the system operator's safety regulations are not superseded by these operating and maintenance instructions and must be taken into consideration with priority (in Germany, see, among others, DVGW work sheets G 600, G 459/II, G 491 and G 495).

When performing work on the device, the current general and specific safety regulations must be observed.

The application limits of the device with respect to the medium, operating pressure and operating temperature can be found on the nameplate affixed to the device or on the acceptance test certificate.

Using the device under different operating conditions must be agreed upon in consultation with MEDENUS Gas-Druckregeltechnik GmbH.

The mechanical components of the device do not have any potential ignition sources of their own nor any hot surfaces and are thus not covered by the scope of 2014/34/EU (ATEX). The electronic accessories used comply with the ATEX requirements.

4.1 Hazards of Handling the Device

MEDENUS® devices conform with current standards and directives, the recognized technical rules and the recognized safety rules.

However, improper use can result in hazards to the user or to third parties. This can also result in damage to the device or to the system.

This is why the device may only be used:

- in accordance with its designated use
- in perfect condition
- while observing the notes given in these operating and maintenance instructions, and inspection and maintenance regulations, which apply to the functioning and safety of the overall system.

Malfunctions or faults must be eliminated immediately.

4.2 Personnel Requirements

The device may only be mounted by qualified personnel.

Only authorized personnel with the required qualification is allowed to perform settings or repairs on the device.

4.3 Country-Specific Requirements

The rules and regulations applicable at the place of use with respect to

- gas lines, installation of the gas system,
- gas supply,
- work on the gas system,
- accident prevention.

4.4 Handover of the Operating and Maintenance Instructions

The supplier of the system shall hand over these operating and maintenance instructions to the operator of the system no later than during commissioning and training of the operating personnel with the reminder to carefully store these instructions.

4.5 Safety in Operation

The device may only be used when all protective devices on the device or in the system are fully functional.

The device must be inspected by a representative of the manufacturer or by a qualified person for externally visible damage and for proper functioning at least once a year.

A more frequent inspection may become necessary, depending on the system conditions.

4.6 What to Do in Case of Danger

Information on what is to be done in case of danger and in case of accidents can be found in the respective operator's or specialist companies' work instructions.

5 Responsibility of the Operator

Operator An operator is a person who operates the device himself/herself for commercial or economic purposes or leaves it to a third party for use/application and is legally responsible for the safety of the user, the personnel or third parties during operation.

Operator duties The device is used in the commercial sector. The operator of the device is therefore subject to the legal obligations for occupational safety. In addition to the safety instructions contained in these instructions, the established maintenance intervals must be observed, taking into account the respective national standard (alarm and hazard prevention plan).

In particular, the following applies:

- The operator is obliged to perform work on MEDENUS® devices during the warranty period only after consultation with the manufacturer. Otherwise the claims under warranty will become void.
- The operator must obtain information on the current occupational safety regulations and determine additional hazards resulting from the special work conditions at the place of use of the device in a risk assessment. The owner must implement the results in the form of operating instructions for the device.
- During the entire time of use of the device, the operator must check whether the operating instructions issued by him/her conform to the current state of the regulations and, if necessary, adapt them.
- The operator must clearly regulate and define the responsibilities for installation, operation, troubleshooting, maintenance and cleaning.
- The operator must ensure that all persons handling the device have read and understood these instructions. In addition, the operator must train the personnel at regular intervals and inform them about the hazards.
- The operator must make available to the personnel the required protective equipment and oblige them to wear the required protective equipment.
- Moreover, the operator is responsible for the device always being in technically perfect condition.

Therefore, the following applies:

- The operator must make sure that the maintenance intervals described in these instructions are observed.
- The operator must have all safety devices checked regularly for functionality and completeness.

6 Transport, Storage and Packaging

6.1 Transport

Note

The device is delivered with flange protection caps. They must be removed prior to installation. Make sure that the device is transported horizontally using suitable lifting gear. The device must be handled carefully and secured against impacts and knocks. In case of transport damage, we will require the following information from the nameplate affixed to the device:

- Device type
- Device model
- Year of construction/fabrication number

6.2 Storage

Equipment and spare parts must be stored under the following conditions:

- Do not store outdoors.
- Store in a dry and dust-free location.
- Store on a flat surface.
- Do not expose to aggressive media.
- Do not expose to ozone or ionizing radiation.
- Do not store adjacent to direct heat sources.
- Avoid mechanical vibrations.
- Storage temperature: 0 to 25 °C.
- Relative air humidity: < 55 %.

Spare parts:

- Components susceptible to corrosion must be provided with a suitable preservative.
- Do not store O-rings and seals for more than 5 years even if stored properly.
- Spare parts must be stored in their original packaging until use.

Storage period for devices:

- Storage of the device for up to one year:
Store the device in its original packaging and its original condition at the time of supply. All protective caps of the device must remain mounted.
- Storage of the device for more than 1 year (e.g. as a spare device):
Store the device in its original packaging and its original condition as delivered and check it for damage once a year. Check the housing surface for dirt, damage and corrosion. If necessary, clean all external parts. After 5 years, all O-rings and seals must be replaced.

6.3 Packaging

- The individual packaged items have been packaged in view of the transport conditions to be expected.
- The symbols on the packaging must be observed during transport and storage.
- Only environmentally friendly materials have been used for packaging.
- The packaging is designed for protecting the individual components from transport damage, corrosion and other damage until mounting. This is why the packaging must not be destroyed and only removed just prior to mounting.

7 Mounting and Commissioning

7.1 Safety Instructions and Preparation

Prior to starting work on pressurized components:

- Close all connections to the gas line.
- Depressurize all pressurized components. Also discharge residual energies.
- Defective components charged with pressure in operation must be replaced immediately by an appropriate expert.

DANGER



Prior to starting work, ensure sufficient clearance for mounting.

Before installing the device, check whether the performance data (nameplate) and the scope of delivery coincide with the order or the system data, i.e., make sure that the provided devices are suitable for their intended purpose. In particular, the inlet pressure of the system must be lower than the maximum allowable pressure of the device.

Note

Direct contact of gas valves and fittings, i.e., the control system, with hardening masonry, concrete walls or floors is not permitted. Provide suitable supports, working materials and protective equipment.

Note

Take into account the minimum clearances for maintenance as stated in the product information.

Before installing the device in the pipeline, check whether a shut-off device that interrupts the gas flow supply to the device has been mounted upstream and downstream of the device to be installed.

Prior to commissioning, make sure that all installation work has been carried out and completed in accordance with the data and information given in these instructions and that no unauthorized persons stay in the danger zone.

DANGER



7.2 Mounting

- Remove the packaging, flange protection caps and shipping braces.
- Check the device for wear and damage.
- Make sure that the device is installed free of stress. Make sure to observe the direction of flow
i.e., the arrow on the housing must point in the direction of flow.
- All breather lines (items 7.04 / 7.07) must be vented to the outside atmosphere.
- The breather line (item 7.04) may not be required if breather valves are used.
- The measuring lines (items 7.05 / 7.08) must be connected in a pipeline section with a steady flow. There must be no installations that cause flow interference such as shutters, expansions, manifolds, junctions, isolation valves etc. directly upstream and downstream of the measurement point.

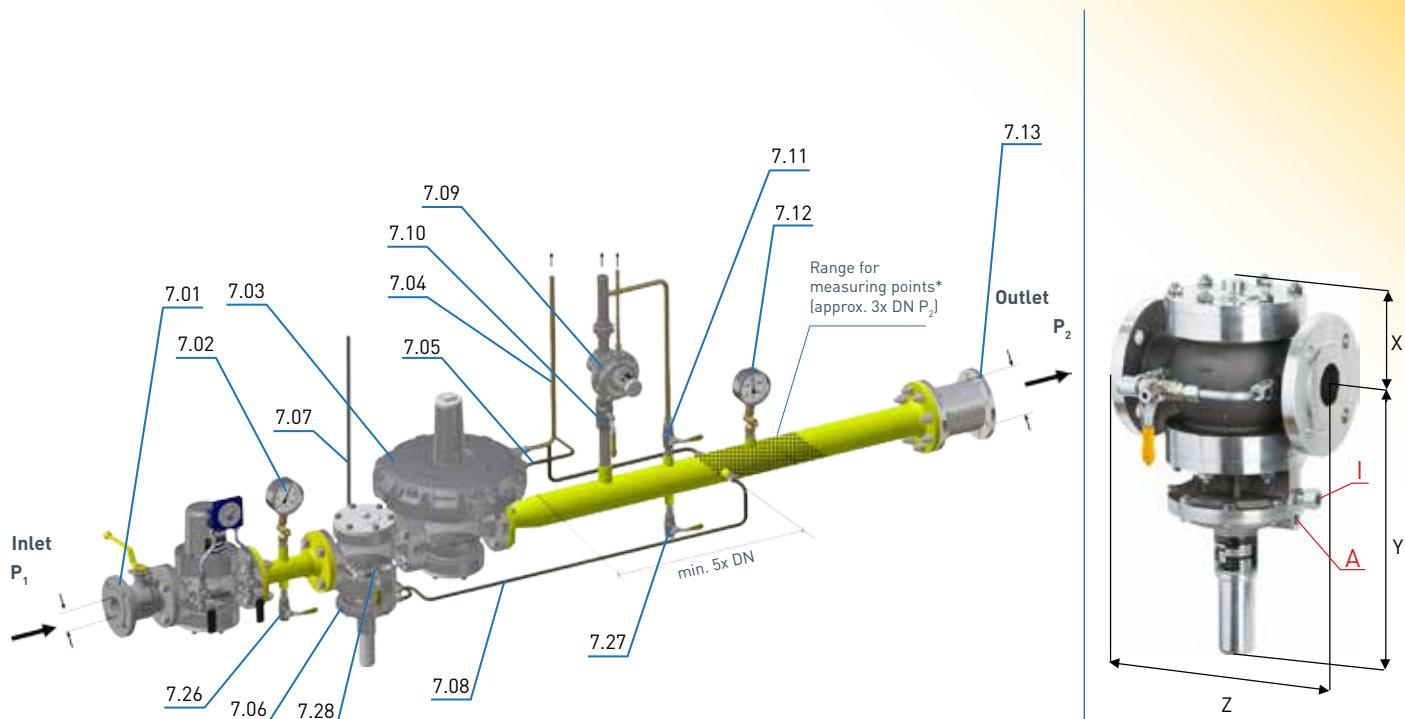
Note
Note

Note

Tightening torques M_A *)

| Gas pressure regulators | | Flange tightening torques | |
|-------------------------|-------------------------------|---------------------------|-------------------------------|
| Screw size | Screw tightening torque M_A | Screw size | Screw tightening torque M_A |
| M6 | 8 Nm | M12 | 60 Nm |
| M8 | 18 Nm | M16 | 120 Nm |
| M10 | 36 Nm | M20 | 190 Nm |
| M12 | 62 Nm | | |

*) For the assembly of the flange connections, the maximum torques specified by the flange and gasket manufacturers must be observed. The values indicated here should be considered as approximate values.



- The maximum flow rate at the measuring point must not exceed 25 m/s, depending on the system conditions.
- In certain system circuits, such as gas control systems for gas motors and in gas burners, higher flow rates than 25 m/s are also possible. Please contact us.
- The measuring line must be connected to the pipeline separately, laterally or at the top for each device (1 gas pressure regulator (item 7.03); 1 SSV (item 7.06)).
- The SSV measuring line (item 7.08) must always be connected upstream of the first shut-off valve (item 7.13) on the outlet side in such a way that it cannot be shut off.

Connection

| Nominal width | Version | Bore Ø [mm] | | Impuls- leitung / impulse line (I) | Atmungs- leitung / breathing line (A) |
|----------------------------|---------|--|---|--|---|
| | | Impuls- leitung / impulse line (I) | Atmungs- leitung / breathing line (A) | | |
| DN 025 DN 040 | MD | 2 | 2 | Connection* for: tube 12 x 1.5 (thread G 1/4) | |
| | MD-R | 2 | 3 | | |
| | HD | 2 | 2 | | |
| DN 050 | MD | 2 | 2 | | |
| | MD-R | 2 | 3 | | |
| | HD | 2 | 2 | | |
| DN 065 | MD | 3.5 | 2 | | |
| | MD-R | 3.5 | 3 | | |
| | HD | 3.5 | 2 | | |
| DN 080 DN 100 DN 125 | MD | 2 | 2 | | |
| | MD-R | 2 | 3 | | |
| | HD | 2 | 2 | | |
| DN 150 | MD | 4 | 2 | Connection* for: tube 12 x 1.5 (thread G 3/8) | |
| | MD-R | 4 | 2 | | |
| | HD | 4 | 2 | | |
| DN 200 | MD | 4 | 2 | | |
| | MD-R | 4 | 2 | | |
| | HD | 4 | 2 | | |

7.3 Leakage Test (Test for External Leakage)

The devices are subjected to a strength and leakage test ex works at MEDENUS Gas-Druckregeltechnik GmbH.

The leakage test in the fully assembled system must be performed prior to commissioning and following maintenance work.

For the external leakage test in the fully assembled system, the following applies

For Germany:

According to DVGW work sheet G 491, the fully assembled system must be subjected to a leakage test with air or an inert gas at the installation site, using 1.1 times the maximum operating pressure of the system (MOP).

An exception is the room between the actuator and the first shut-off valve on the outlet side. This room must be checked using the test pressure corresponding to the maximum permissible pressure in the system in case of a malfunction (1.1 MOP_d). In this test, all detachable connections must be checked using a foaming agent.

For other countries:

The relevant national and international standards shall apply.

Procedure

- Close the ball valve upstream of the valves and fittings (item 7.01).
- Close the downstream shut-off devices (item 7.13) (ball valve, solenoid or pneumatic valve).
- Depressurize the system (item 7.11).
- If there is a SRV (safety relief valve) in the controlled section and the test pressure is higher than the relief pressure of the SRV (item 7.09), the line upstream of the SRV (item 7.10) must be closed.
- Connect the testing device to measuring points upstream and downstream of the gas pressure regulator (items 7.26 / 7.27).
- Always increase the test pressure slowly and steadily.

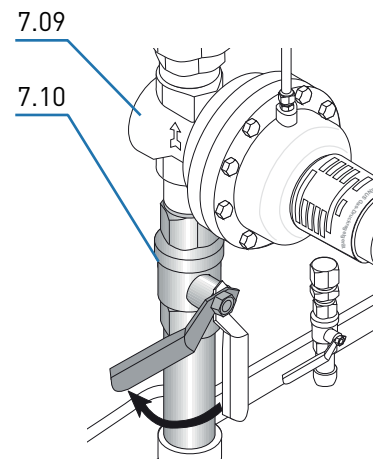
While doing so, you must ensure:

Pressure in outlet chamber (item 7.12) \leq pressure in inlet chamber (item 7.02)

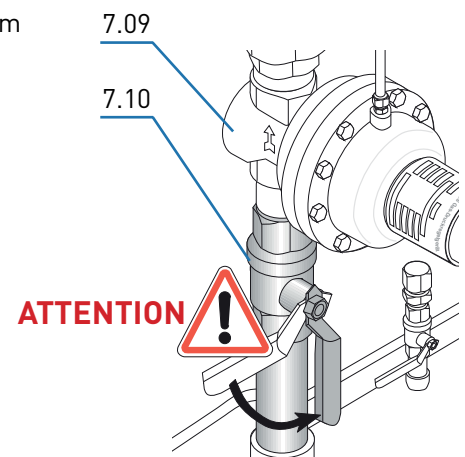
Pressure build-up always from the inlet side (inlet chamber)

Pressure reduction always from the outlet side (outlet chamber)

- After leakage test:
Open the ball valve in the SRV line (item 7.10) again.



Note



7.4 Initial Commissioning / Recommissioning

Initial commissioning of the system components shall be carried out by the operator. For commissioning, please refer to the documents listed under item 1 "General Information" and the system operator's work instruction.

The devices delivered by MEDENUS Gas-Druckregeltechnik GmbH are factory-set to the operating data specified by the customer. This data is listed on the Acceptance Test Certificate (ATC)* and the type plate.

Prior to commissioning the system, a functional test must be performed on the gas pressure regulator (GPR) and the safety shut-off valves.

Note

Procedure

- Close the ball valve upstream of the valves and fittings (item 7.01).
- Close the downstream shut-off devices (item 7.13) (ball valve, solenoid or pneumatic valve).
- Depressurize the system (item 7.11).
- Close the venting ball valve (item 7.11).
- Slowly open ball valve upstream of the valves and fittings (item 7.01).

If the inlet shut-off device is equipped with a bypass, the latter must be slowly opened for pressure compensation as step 1. This is followed by slowly opening the inlet shut-off valve which will close the bypass. The same is true of the outlet shut-off valve.

Note

- Check the inner leakage of the SSV (item 7.06) by reading the pressure gauge installed downstream of the GPR (item 7.12).
- Unscrew the sealing cap (item 7.15) of the safety shut-off valve (SSV).
- Perform pressure compensation by opening the ball valve (item 7.28) and engage the SSV by pulling the pull knob (item 7.14).
- The ball valve (item 7.28) automatically closes after being released.
- A closing pressure corresponding to the set value is established on the GPR.

An SSV with underpressure shut-off can only be engaged if the pressure at the measuring point exceeds the set value by at least the re-engagement differential.

Note

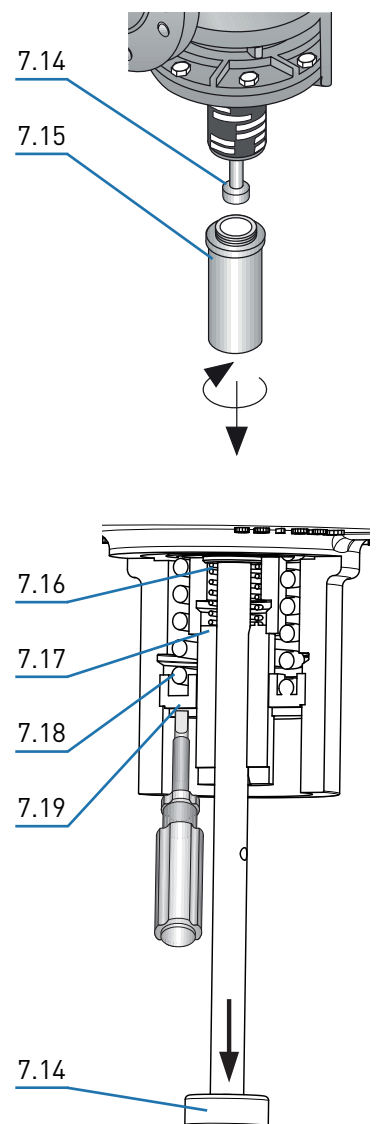
- Testing the response pressure of the SSV by slowly increasing or decreasing the output pressure to response pressure.
- It may be necessary to correct the setpoint values of the response pressures. This is done by turning the SSV setpoint setting screws (items 7.17 / 7.19) to the right (pressure increase) or left (pressure decrease) in order to increase/decrease the setpoint value.

The inner setting screw (item 7.17) sets the underpressure shut-off level (lower trigger level) and the outer setting screw (item 7.19) sets the upper trigger level.

Note

- Perform pressure compensation again by opening the ball valve (item 7.28) and engage the SSV by pulling the pull knob (item 7.14).
- Close the ball valve (item 7.28) again.

*) Acceptance Test Certificate (ATC) available optionally



Changing the control range

Switching to the control range of a different setpoint spring can be done for the SSV while the device is pressurized.

- Remove the sealing cap (item 7.15) and screw off the pull knob (item 7.14) for changing the spring of the underpressure shut-off device (item 7.16).
- Screw off the corresponding setting screw (items 7.17 / 7.19) for the upper or lower trigger level.
- Pull out the spring (item 7.16 / 7.18) and replace it with one that fits.
- Screw in the setting screw (item 7.17 / 7.19) again and fasten the pull knob (item 7.14) on the spindle again.
- Set the desired setpoint and screw on the sealing cap (item 7.15).

Note

The SSV closes if the overpressure setpoint spring (upper trigger level) is removed from a pressurized system.

Note

7.5 SSV Setpoint Spring Table - Control Device

| S100: DN 25 - 125 | | | | | | | | | | | | | |
|-------------------|-------------|-------------------------|------------------------|-------------------------|------------------------|--------------------------|------------------------|-------------------------|------------------------|--------------------------|------------------------|-------------------------|------------------------|
| small ball lock | | | | | | | | | | | | | |
| Spring data | | MD | | | | MD-R | | | | HD | | | |
| | | to $W_{ds\ o}$ 300 mbar | | | | to $W_{ds\ o}$ 3500 mbar | | | | to $W_{ds\ o}$ 8000 mbar | | | |
| | | Lower response pressure | | Upper response pressure | | Lower response pressure | | Upper response pressure | | Lower response pressure | | Upper response pressure | |
| Spring no. | Color [RAL] | $W_{ds\ u}$ [mbar] | Δp_{wu} [mbar] | $W_{ds\ o}$ [mbar] | Δp_{wo} [mbar] | $W_{ds\ u}$ [mbar] | Δp_{wu} [mbar] | $W_{ds\ o}$ [mbar] | Δp_{wo} [mbar] | $W_{ds\ u}$ [mbar] | Δp_{wu} [mbar] | $W_{ds\ o}$ [mbar] | Δp_{wo} [mbar] |
| FE 900 | 1028 | 1 - 8 | 20 | | | 35 - 50 | 50 | | | 120 - 180 | 500 | | |
| FE 901 VA | 2002 | 6 - 17 | 20 | | | 50 - 80* | 50 | | | 150 - 280* | 500 | | |
| FE 902 VA | 6010 | 12 - 24* | 20 | | | 70 - 105 | 50 | | | 280 - 480 | 500 | | |
| FE 903 | 5015 | 22 - 40 | 20 | | | 100 - 140 | 50 | | | 330 - 500 | 500 | | |
| FE 904 VA | 9005 | 30 - 50 | 20 | | | 110 - 160 | 50 | | | 400 - 550 | 500 | | |
| FE 905 VA | 9010 | 45 - 70 | 20 | | | 150 - 205 | 50 | | | 550 - 800 | 500 | | |
| FE 906 | 4002 | 65 - 100 | 20 | | | 200 - 300 | 50 | | | 800 - 1200 | 500 | | |
| FD 910 | 1028 | | | 20 - 40 | 20 | | | 90 - 125 | 50 | | | | |
| FD 911 | 2002 | | | 35 - 70 | 20 | | | 120 - 210 | 50 | | | | |
| FD 912 | 6010 | | | 65 - 110 | 20 | | | 200 - 330 | 50 | | | | |
| FD 913 | 5015 | | | 100 - 160 | 20 | | | 285 - 460 | 50 | | | | |
| FD 914 | 9005 | | | 150 - 235 | 20 | | | 450 - 680 | 50 | | | | |
| FD 915 | 9010 | | | 225 - 300 | 20 | | | 640 - 1040 | 50 | | | 2200 - 4000 | 300 |
| FD 916 | 3020 | | | | | | | 1030 - 1480 | 50 | | | 3400 - 4750 | 300 |
| FD 917 | 5010 | | | | | | | 1450 - 2200 | 50 | | | 4700 - 7400 | 300 |
| FD 918 | 9006 | | | | | | | 1900 - 3500 | 50 | | | 7200 - 8000 | 300 |
| FD 919 | 4002 | | | | | | | | | | | | |

*) Standard spring

**) If the control device is set up for simultaneous monitoring of upper and lower response pressures, the difference between the setpoints for the upper and lower response pressures ($p_{ds\ o}$ and $p_{ds\ u}$) should be at least 10% greater than the total of values given for Δp_{wo} and Δp_{wu} .

| S100: DN 150 - 200 | | | | | | | | | | | | | |
|--------------------|-------------|-------------------------|------------------------|-------------------------|------------------------|--------------------------|------------------------|-------------------------|------------------------|--------------------------|------------------------|-------------------------|------------------------|
| large ball lock | | | | | | | | | | | | | |
| | | MD | | | | MD-R | | | | HD | | | |
| | | to $W_{ds\ o}$ 300 mbar | | | | to $W_{ds\ o}$ 3500 mbar | | | | to $W_{ds\ o}$ 8000 mbar | | | |
| Spring data | | Lower response pressure | | Upper response pressure | | Lower response pressure | | Upper response pressure | | Lower response pressure | | Upper response pressure | |
| Spring no. | Color [RAL] | $W_{ds\ u}$ [mbar] | Δp_{wu} [mbar] | $W_{ds\ o}$ [mbar] | Δp_{wo} [mbar] | $W_{ds\ u}$ [mbar] | Δp_{wu} [mbar] | $W_{ds\ o}$ [mbar] | Δp_{wo} [mbar] | $W_{ds\ u}$ [mbar] | Δp_{wu} [mbar] | $W_{ds\ o}$ [mbar] | Δp_{wo} [mbar] |
| FM 400 | 1028 | 10 - 40* | 20 | | | 20 - 180* | 50 | | | 0 - 250 | 500 | | |
| FM 402 | 6010 | 35 - 115 | 20 | | | 155 - 380 | 50 | | | 150 - 1000* | 500 | | |
| FM 404 | 9005 | 60 - 245 | 20 | | | 200 - 950 | 50 | | | 650 - 2050 | 500 | | |
| FL 412 | 6010 | | | 40 - 180 | 20 | | | 145 - 670 | 50 | | | 380 - 1400 | 300 |
| FL 413 | 5015 | | | 70 - 300 | 20 | | | 270 - 1230 | 50 | | | 800 - 2800 | 300 |
| FL 415 | 9010 | | | | | | | 1200 - 3500 | 50 | | | 3200 - 5500 | 300 |
| FL 417 | 4010 | | | | | | | | | | | 4500 - 8000 | 300 |

Determining the upper response pressure

| Outlet pressure P_d (mbar) | Upper response pressure $W_{ds\ o}$ *** |
|------------------------------|---|
| ≤ 200 | $P_d + 100$ mbar |
| $> 200 - \leq 800$ | $P_d \times 1.5$ |
| $> 800 - \leq 1600$ | $P_d \times 1.3$ |
| > 1600 | $P_d + 500$ mbar |

*) if possible not greater than 500 mbar

**) If the control device is set up for simultaneous monitoring of upper and lower response pressures, the difference between the setpoints for the upper and lower response pressures ($p_{ds\ o}$ and $p_{ds\ u}$) should be at least 10% greater than the total of values given for Δp_{wo} and Δp_{wu} .

***) The upper response pressure is rounded up to full tens, for example 251 mbar -> 260 mbar

7.6 Decommissioning

For decommissioning, please refer to the documents listed under item 1 "General Information" and the system operator's work instruction.

Procedure

- Slowly close the outlet shut-off valve (item 7.13)
- Close the ball valve upstream of the valves and fittings (item 7.01).
- Depressurize the system (item 7.11).
- Close the venting ball valve (item 7.11).

8 Maintenance

8.1 Maintenance Plan

The following sections describe the maintenance work required for optimal and trouble-free operation of the device. If increased wear is detected during regular inspections, the required maintenance intervals must be shortened in accordance with the actual wear.

For any questions on maintenance work and intervals, please contact the manufacturer.

The intervals for monitoring and maintenance work are strongly dependent on the operating situation and the condition of the gas. This is why no fixed intervals can be given. For Germany, it is recommended that the maintenance periods as specified in DVGW work sheet G 495 are observed initially. For each system, this must be followed by determining the maintenance interval independently on a medium-term basis.

During maintenance work, the components must be cleaned and subjected to a thorough visual inspection. This is also necessary if irregularities in the operating behavior have been detected during operation or during functional tests. The check must cover the diaphragms and sealings in particular.

Damaged parts and O-rings dismantled during dismantling must be replaced with new ones.

The item numbers mentioned in chapter 11.2 (Maintenance Procedure) correspond to those listed in the spare parts drawings and spare parts lists.

It is recommended to stock the parts listed in chapter 11.2 on page 23 for maintenance work.

| Interval | Maintenance work | Personnel |
|---|---|------------------|
| According to the data given in DVGW work sheet G 495 or when required | Replacing O-rings | Qualified person |
| | Replacing diaphragms | |
| | Replacing the valve plate | |
| | Replacing sealing rings for the connections of the breather lines and measuring lines | |

8.2 Maintenance Procedure

The maintenance procedure is described in detail step-by-step in our video tutorial and our pictorial descriptions. Instructions for our products can be found in the download area of our website. Should you have any problems, please feel free to contact us directly.

If components have been removed, make sure they are mounted correctly, reinstall all fastening elements and observe the screw tightening torques.

ATTENTION



Prior to recommissioning, observe the following:

- Make sure that all maintenance work has been carried out and completed in accordance with the data and information given in these instructions.
- Make sure that no unauthorized persons stay in the danger zone.
- Make sure that all covers and safety devices have been installed and are working properly.

DANGER



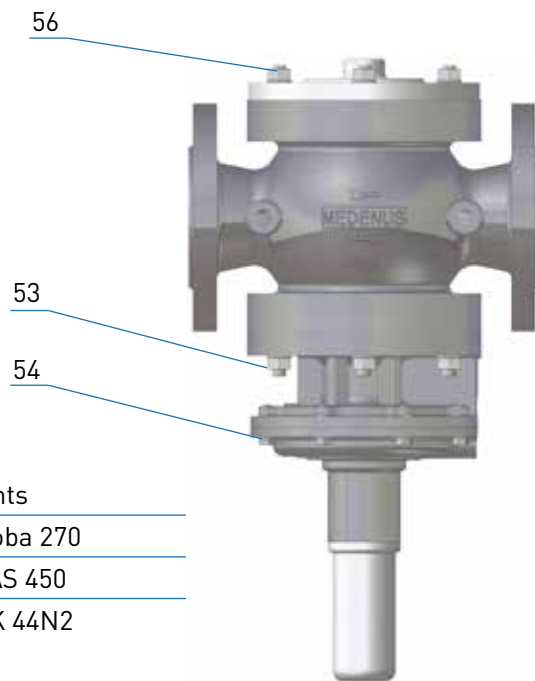
For recommissioning, please refer to the relevant manufacturer's documentation of the gas pressure regulator installed in the system or chapter 1 and 5.4 as well as the work instructions of the system operator, and the other safety regulations for the system in which the regulator is installed.

To guarantee smooth operation, we recommend always keeping a maintenance set in reserve.

Note

8.3 Table of Screw Tightening Torques M_A

| Item no. | S100 / 025 | S100 / 050 | S100 / 150 S100 / 200 |
|----------|------------|-------------|--------------------------|
| | S100 / 040 | S100 / 080 | |
| | S100 / 065 | S100 / 100 | |
| | | S100 / 125 | |
| 53 | M8 / 18 Nm | M10 / 36 Nm | M12 / 62 Nm |
| 54 | M6 / 8 Nm | M6 / 8 Nm | M8 / 18 Nm |
| 56 | M8 / 18 Nm | M10 / 36 Nm | M12 / 62 Nm |



8.4 Lubricants Table

| Components (apply a thin layer) | Lubricants |
|----------------------------------|--------------------|
| All O-rings | Syntheso Proba 270 |
| All fastening and locking screws | Anti Seize AS 450 |
| Balls | Unisilkon TK 44N2 |

Oxygen Model

For oxygen models, a suitable grease which is approved for the use with oxygen must be used.

ATTENTION



8.5 Screw Retention

| Components (apply a thin layer) | Adhesive and sealing agent |
|---------------------------------|----------------------------|
| Stud bolts | Loctite-648 |

9 Replacement and Disposal

After the device has reached the end of its useful life, it must be dismantled and disposed of in an environmentally compatible manner.

During dismantling, components that may present a risk of injury by contamination, depending on the medium, are removed. Depending on the processed medium, the components must be properly decontaminated. Diffusible components (diaphragm, O-ring, etc.) may have to be taken to a special disposal unit, depending on the medium used.

If no return or disposal agreement has been signed, dismantled components should be recycled:

- Metals should be scrapped
- The remaining components should be disposed of after sorting according to material.

For technical information, please contact our customer service:

MEDENUS Gas-Druckregeltechnik GmbH
Im Langen Feld 3
D-57462 Olpe

Phone +49 (0) 2761 / 82788-0
Fax +49 (0) 2761 / 82788-9

E-mail service@medenus.de
Internet www.medenus.de

In addition, we are always interested in information, suggestions and experience resulting from the application and which can be valuable for improving our products.

Note

10 Troubleshooting

| Description of the error | Possible cause | Elimination |
|--|---|---|
| No internal tightness in closed position | Actuator dirty or damaged | Check valve seat and valve plate (seal) for damage and dirt |
| | Pressure compensation ball valve dirty or sealing elements damaged | Check ball valve and replace if required |
| SSV cannot be opened | No pressure compensation at actuator | Perform pressure compensation via the SSV by pulling at the pull knob * |
| SSV cannot be engaged | Difference between response pressure and operating pressure or between upper and lower response pressure is too small | Correct response pressure settings consider required re-engagement differential (see product overview S 100) |
| | Only in case of underpressure switching: Diaphragm in the control device defective or incorrectly installed | Check diaphragm and replace it, if necessary |
| | Pressure at the measuring point too high or low (only with underpressure switching) | Lower or increase pressure at measuring point to operating value (GPR setpoint value) |
| | Sluggishness of the trigger mechanism due to dirt / wear | Service switching device and replace if worn-out mechanically |
| Permissible response pressure group is exceeded Irregularities in response behavior | Difference between response pressure and operating pressure or between upper and lower response pressure is too small | Correct response pressure settings consider required re-engagement differential (see product information on S 104) ** |
| | Diaphragm in the control device incorrectly installed | Check diaphragm for irregular tension |
| | Sluggishness of the trigger mechanism due to dirt / wear | Service switching device and replace if worn-out mechanically |
| Gas escapes through breather line | Diaphragm clamping has become loose Diaphragm is damaged or has been mounted incorrectly O-ring sealing (item 7) dirty or damaged | Check diaphragm for fastening, damage, and correct fit Check O-ring and replace it, if necessary |

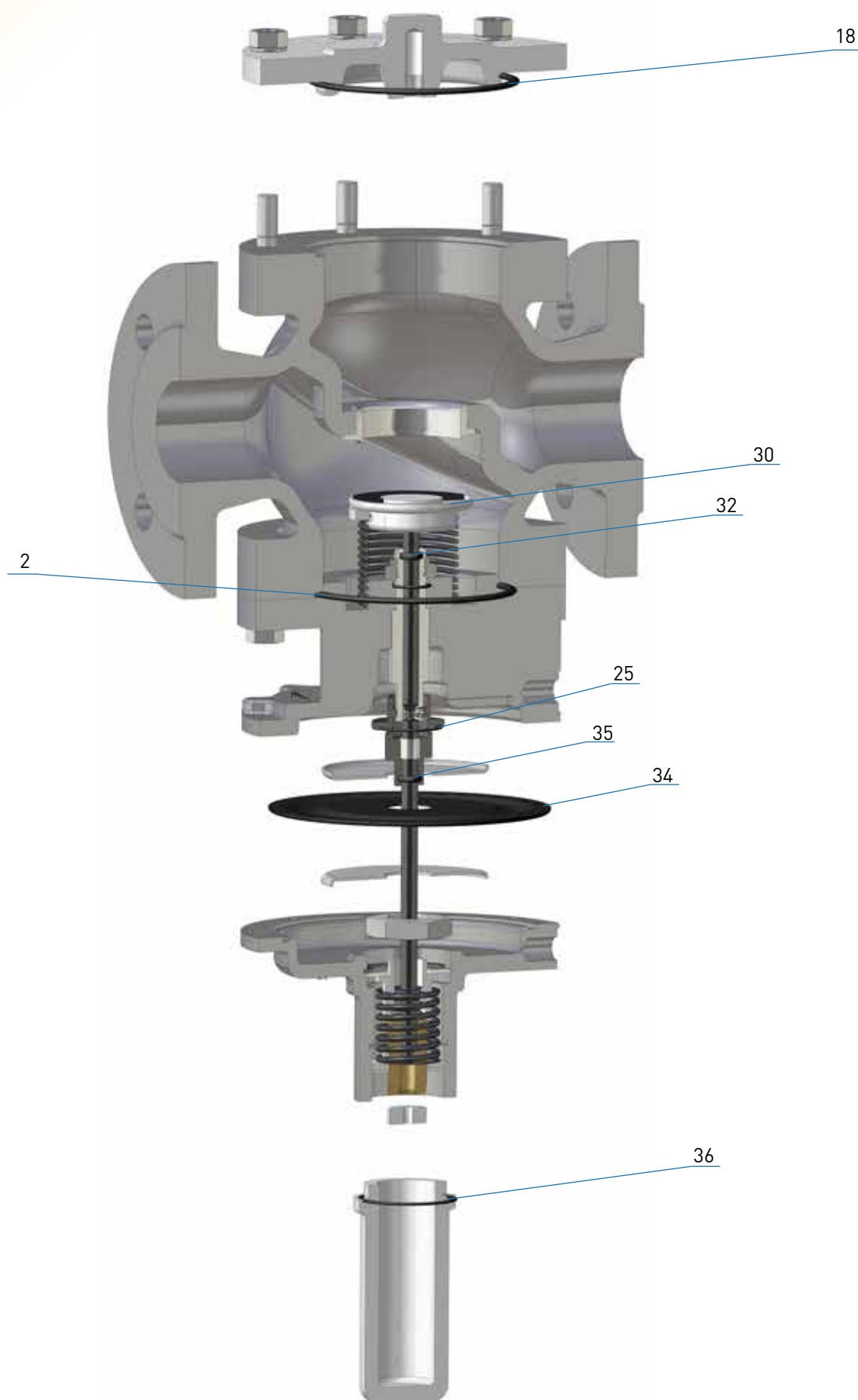
*) The pull knob must be pulled for the entire duration until pressure compensation is complete. Check whether the shut-off valve downstream of the regulator is closed.

**) Differential pressures between GPR, SSV and system SRV must reflect the response and closing pressure groups as well as the re-engagement differentials of the devices in order to avoid any unintended SRV switching.

Note

11 Spare Parts

11.1 Spare Part Drawing of Safety Shut-Off Valve SSV



11.2 Parts for Maintenance Work

Valve Plate SSV / Diaphragm SSV

| Item no. | Name | Quantity | Exception | S100 / 025 S100 / 040 | S100 / 050 S100 / 080 S100 / 100 S100 / 125 | S100 / 065 | S100 / 150 | S100 / 200 |
|----------|-------------|----------|-----------|--------------------------|--|---------------|---------------|---------------|
| 30 | Valve plate | 1 | | VT-201 | VT-206 | VT-204 | VT-208 | VT-210 |
| | | | DN 050 | | VT-204 | | | |
| 34 | Diaphragm | 1 | | M-201 | M-201 | M-201 | M-202 | M-202 |

O-Rings and Sealing Rings

| Item no. | Name | Quantity pcs. | S100 / 025 S100 / 040 | S100 / 050 S100 / 080 S100 / 100 S100 / 125 | S100 / 065 | S100 / 150 | S100 / 200 |
|-------------------------------------|--------|---------------|--------------------------|--|---------------|---------------|---------------|
| 2 | O-ring | 1 | O-014 | O-036 | O-018 | O-045 | O-046 |
| 18 | O-ring | 1 | O-014 | O-036 | O-018 | O-045 | O-045 |
| 25 | O-ring | 1 | O-001 | O-001 | O-001 | | |
| 32 | O-ring | 1 | O-007 | O-007 | O-007 | O-009 | O-009 |
| 35 | O-ring | 1 | O-007 | O-007 | O-007 | O-009 | O-009 |
| 36 | O-ring | 1 | O-013 | O-013 | O-013 | O-014 | O-014 |
| O-ring set order number: | | | OS-031 | OS-032 | OS-033 | OS-034 | OS-035 |

Example:

Safety shut-off valve: S100 / 100 / MD-R

Spare parts according to tables in 11.2

Valve plate SSV: **VT-206**

Diaphragm SSV: **M-201**

O-ring and sealing ring set: **OS-032**

Info: The allocation of individual parts is done according to the item no. in the tables in 11.2, conforming to the spare parts drawings in 11.1.

Notes

12 Accessories / Options

12.1 BV Breather Valve

12.1.1 Use

- On SAV control devices
- On regulators (pilots)
- With low-dynamic regulation sections (one full stroke)
- On the SRV (SL10)



12.1.2 Application / Function

The breather valve is used as replacement for the costly and time-consuming laying of breather lines and for securing the installation room against inadmissible escape of gas from diaphragm comparator compartments of gas pressure regulators and safety shut-off valves.

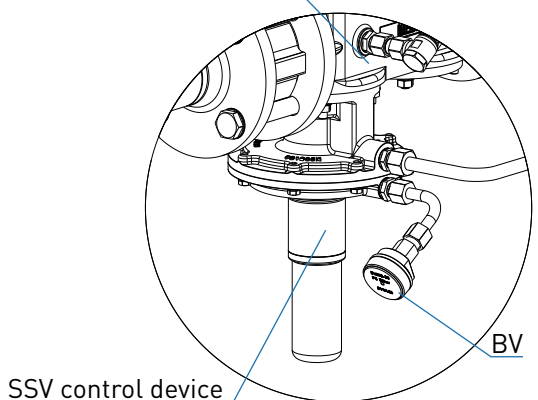
In compliance with EN 12186:2014, the use of the BV guarantees that in case of a defect of the working diaphragm, escape of gas from the breather connection of the gas pressure regulator or of the safety shut-off valve of more than 30 l/h is prevented.

12.1.3 Technical Data

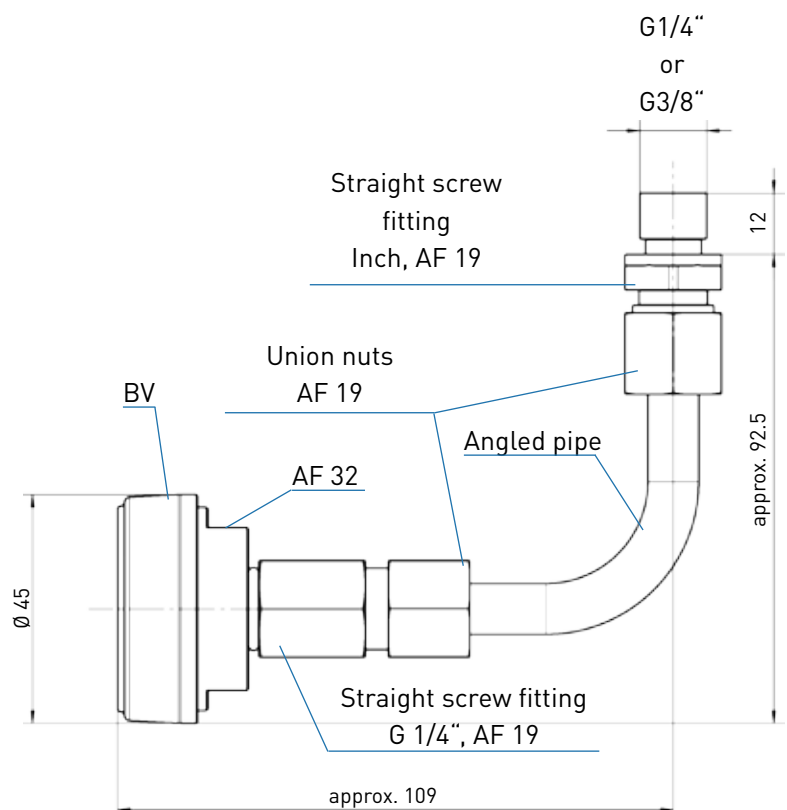
| | |
|---|--------|
| • Type | BV |
| • Max. allowable pressure PS | 25 bar |
| • Max. operating pressure p_{max} | 25 bar |
| • Max. allowable flow rate | 30 l/h |

| | |
|------------------------------------|--|
| • Connection type | Male thread G 3/8" or G 1/4" |
| • Temperature range class 2 | -20 °C to +60 °C (operating/ambient temperature) |

Gas Pressure Regulator



Application example on the SSV



12.2 Signal Transmitter/ Reed Contact

12.2.1 Use

- On SAV control devices

12.2.2 Application / Function

The signal transmitter, in conjunction with products from Medenus GmbH, is used for monitoring the position (position closed or open) of the safety shut-off valve via remote display.



A built-in neodymium magnet in the pull knob of the SSV and a set switching distance to the reed contact cause a sensor to query the position of the safety shut-off valve and to transmit a signal via remote display. If the SSV drops into the closed position, the switching distance will be exceeded and the sensor will lose the signal. This guarantees continuous monitoring of the SSV control devices.

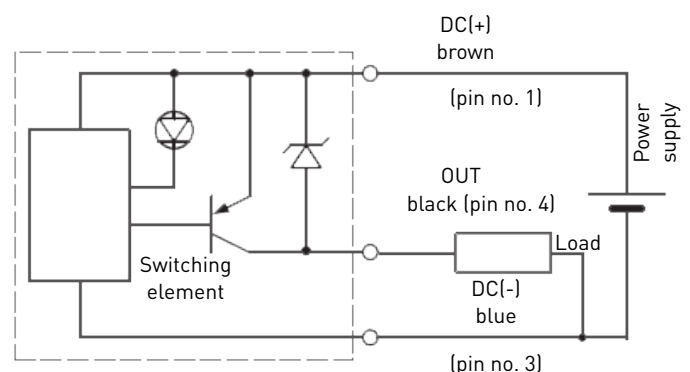
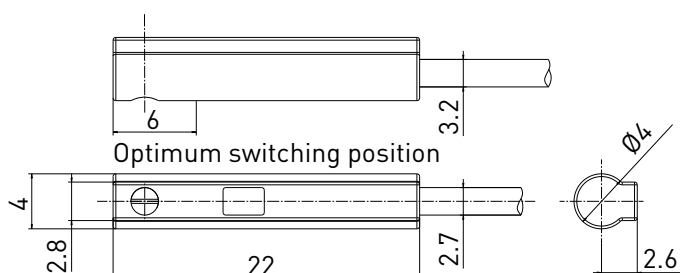
12.2.3 Technical Data

| Signal transmitter model | D-M9P(V) |
|--------------------------------|--|
| • Wiring | 3-wire |
| • Output | PNP |
| • Application | IC control/ PLC relay |
| • Supply voltage | 5/12/24VDC (4.5 to 28VDC) |
| • Current consumption | max. 10 mA |
| • Operating voltage | - |
| • Load current | max. 40 mA |
| • Internal voltage drop | max. 0.8 V |
| • Leakage current | max. 100 µA at 24VDC |
| • Response time | max. 1 ms |
| • Operational status indicator | ON: red LED |
| • Electrical inputs | potted cables |
| • Connecting cables | oil-resistant vinyl cables 2.7 x 3.2 oval, 0.15 mm ² , 3-wire (D-M9P) |
| • Shock resistance | 1000 m/s ² |
| • Insulation resistance | max. 50M Ω at 500VDC Mega |
| • Test voltage | AC 1000 V over 1 minute (connecting cable, between housings) |
| • Ambient temperature | -10 to 60°C |
| • Degree of protection | IP67 IEC60529, JISC0920 |

12.2.4 ATEX marking

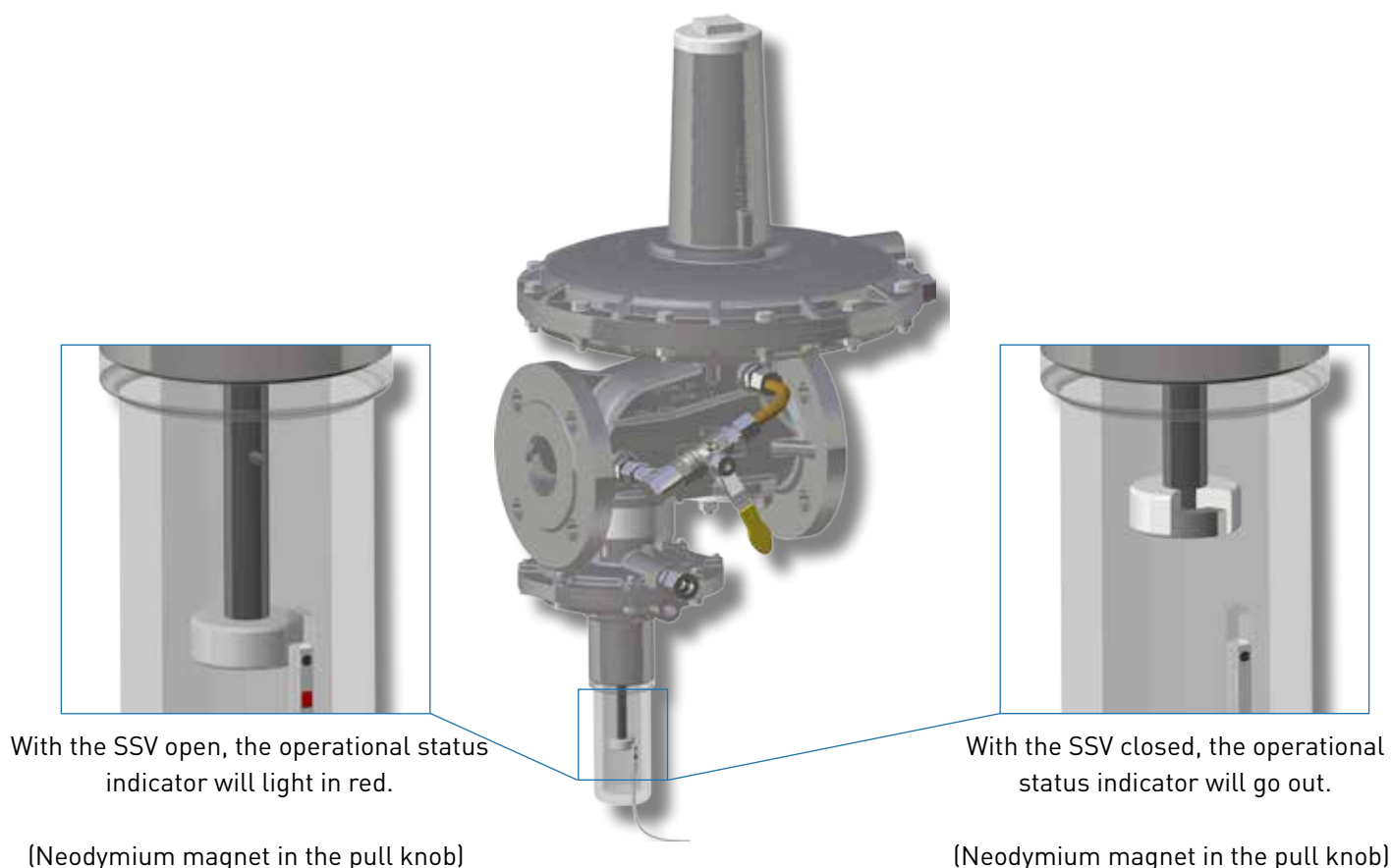
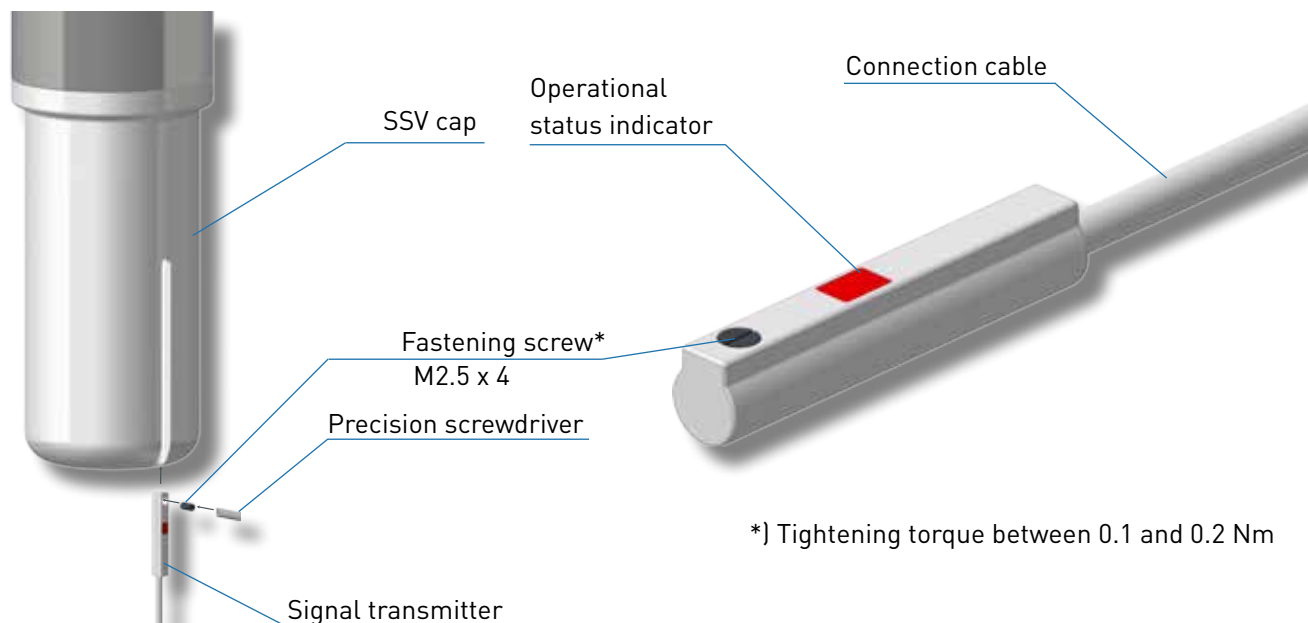
II 3G Ex nA II T5 X -10°C ≤ Ta ≤ +60°C
II 3D tD A22 IP67 T93°C X

- Device group II
- Category 3
- Gas- (G) and dust-containing (D) environments
- Ex – conformity with European standards
- nA – spark-free device
- II – for all types of gas
- T5 – temperature classification
- tD – protected by a housing
- A22 – for Zone 22
- IP67 – type of protection
- Ta – ambient temperature
- T93°C – max. surface temperature
- X – Special conditions, see instructions



12.2.5 Mounting

- Replace the pull knob of the SSV spindle with the pull knob with the neodymium magnet.
- With the SSV open, slide the signal transmitter into the groove provided for this purpose at the SSV cap. (Until the operational status indicator is lit)
- Finally fasten the signal transmitter to the desired position by tightening* the fastening screw M2.5 x 4 using a precision screwdriver.
- Perform a functional test by removing the SSV cap and thus the reed contact from the neodymium magnet. When the contact gets lost, the operational status indicator will go out.



Safety instructions

Must be read prior to using the neodymium magnet!

Important safety instructions for general and responsible handling of the neodymium magnet

Please pass on these instructions to all employees, customers and other people who are handling our products or parts derived from them.

Please read these instructions carefully before using the neodymium magnets. For any further questions, please feel free to contact us.

The company "magnets4you GmbH" shall not assume any liability for damage caused by improper handling of the magnets.

Hazards caused by magnets



Risk of injury caused by crushing

Risk of injury caused by splinters

Hazards caused by magnetic fields

Pacemakers, magnetic data carriers (credit cards, memory cards, etc.)

Electronic devices (mobile phones, computers, monitors, etc.)

Risk of fire

Health risks in contact with foods and drinking water

Handling

Do not place any iron-containing parts (tools, nails, knives, etc.) in the vicinity of the magnets.

Magnets can collide or adhere to other metallic surfaces, possibly resulting in splinters or brittleness.

Wear safety goggles and protective gloves – in order to avoid eye injuries and crushing!

Persons wearing pacemakers must not be exposed to magnetic fields.

Electronic devices and magnetic data carriers must be kept away from magnetic fields.

Magnets should not be processed mechanically, sawed or drilled.

The resulting drilling/magnet dust is extremely flammable.

Alternatively, magnets can be glued / sunk for fastening.

Keep the magnets away from open heat and flames!

The magnets are provided with a thin coating (nickel, gold or zinc) that can be removed or changed by excessive use.

It is recommended never to use AlNiCo magnets in direct contact with foods, since metal ions can dissociate in water-containing media.

Transport

When shipping magnets, the current regulations for scattered magnetic fields during air transport must be observed (IATA Hazardous Goods Regulations). These regulations also apply to built-in magnets.

Neodymium magnets and end products prepared from them may not be imported directly or indirectly to the following countries: USA, Canada and Japan.

Increased caution for children

Keep neodymium magnets out of the reach of children. Children are at risk of playing with the magnets, inserting them into sockets, swallowing them or their fingers getting caught!

Children under the age of 10 should not handle magnets at all.

Source: magnets4you GmbH / Safety instructions Use of neodymium magnets / URL <http://www.magnet-shop.net> / Last update: 11/2013

12.3 Inductive Signal Transmitter

12.3.1 Use

- On SAV control devices





12.3.2 Application / Function

The inductive transmitter, in conjunction with products from Medenus GmbH, is used for monitoring the position (position closed or open) of the safety shut-off valve via remote display.

A sensor queries the position of the safety shut-off valve and a signal is transmitted via remote display. If the SSV drops into the closed position, the switching distance will be exceeded and the sensor will lose the signal. This guarantees continuous monitoring of the SSV control devices.

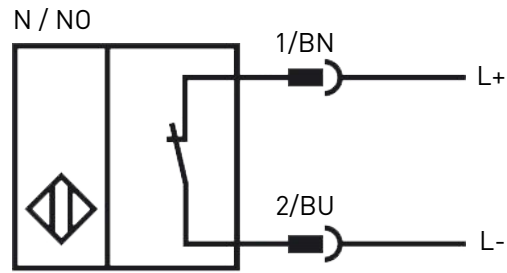
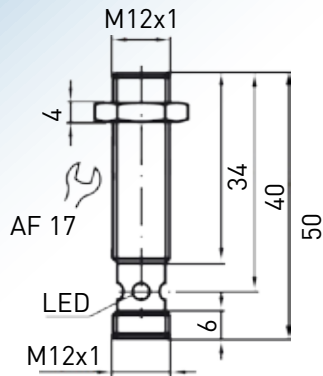


12.3.3 ATEX marking

| Field of application | Certificate | Group, category, type of ignition protection |
|----------------------|--------------------|--|
| ATEX 1G | PTB 00 ATEX 2048 X |  II 1G Ex ia IIC T6...T1 Ga The Ex-relevant marking can also be printed on the enclosed adhesive label. |
| ATEX 2G | PTB 00 ATEX 2048 X |  II 1G Ex ia IIC T6...T1 Ga The Ex-relevant marking is shown on the enclosed adhesive label. |
| ATEX 3G (ic) | PF 13 CERT 2895 X |  II 3G Ex ic IIC T6...T1 Gc The Ex-relevant marking is shown on the enclosed adhesive label. |
| ATEX 1D | PTB 00 ATEX 2048 X |  II 1D Ex ia IIIC T135°C Da The Ex-relevant marking can also be printed on the enclosed adhesive label. |

12.3.4 Technical Data

| | | | |
|--|--|---|---|
| <ul style="list-style-type: none"> • Switching element function • Switching distance s_n • Installation • Safe switching distance s_a • Reduction factor r_{Al} • Reduction factor r_{Cu} • Reduction factor r_{V2A} • Rated voltage U_o • Operating voltage U_B • Switching frequency f • Hysteresis H • Polarity reversal protection • Short-circuit protection • Current consumption • Switching state indication | <ul style="list-style-type: none"> NAMUR opener 2 mm flush 0 ... 1.62 mm 0.23 0.21 0.7 8 V 5 ... 25 V 0 ... 1000 Hz 1 ... 10 typ. 3 % protected against polarity reversal yes 3 mA 1 mA Multi-hole LED, yellow | <ul style="list-style-type: none"> • EMC according to • Standards • Ambient temperature • Storage temperature • Connection type • Enclosure material • Front face • Degree of protection • Use in hazardous area • Category | <ul style="list-style-type: none"> IEC / EN 60947-5-2:2004; NE 21 DIN EN60947-5-6 (NAMUR) -25 ... 100 °C (248 ... 373 K) -40 ... 100 °C (233 ... 373 K) V1 device plug Stainless steel PBT IP67 see operating instructions 1G; 2G; 1D |
|--|--|---|---|

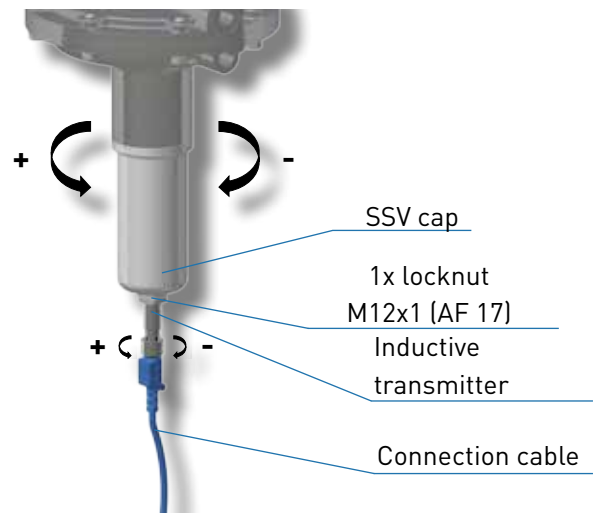


12.3.5 Mounting

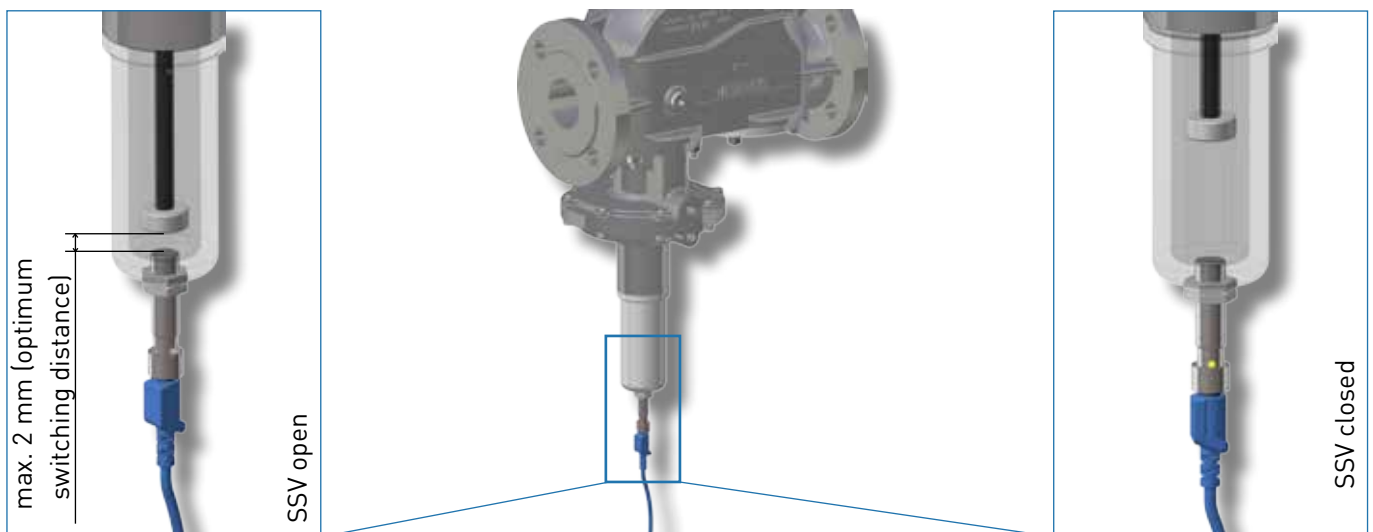
- Unscrew the SSV cap of your Medenus gas pressure regulator (-) and replace it with the SSV cap with M12 threaded hole for the inductive transmitter and the pull knob, if necessary.

(During mounting, make sure that the O-ring has been inserted into the SSV cap)

- Now screw the inductive transmitter into the thread provided for this purpose, ensuring that the inductive transmitter has a max. switching distance to the pull knob of 2 mm.
- Then secure the inductive transmitter with the enclosed locknut AF 17.
- Finally connect the delivered connecting cable to the inductive transmitter by means of a screw cap.
- Check the function of the display in the open and closed positions of the SSV.



With the SSV closed, the operational status indicator of the inductive transmitter will light in yellow. With the SSV open, the operational status indicator of the inductive transmitter will go out.



12.4 SSV Remote Release

12.4.1 Use

- On SAV control devices

12.4.2 Application / Function

The direct-acting solenoid valve is used as electromagnetic remote release for closing the safety shut-off valve.

Only for SSV control devices of functional class A.



Upon being energized or in case of power failure, the valve closes the impulse line, resulting in the pressure falling below the response pressure to be monitored. As a result, the SSV actuator shuts off the gas flow gas-tight.

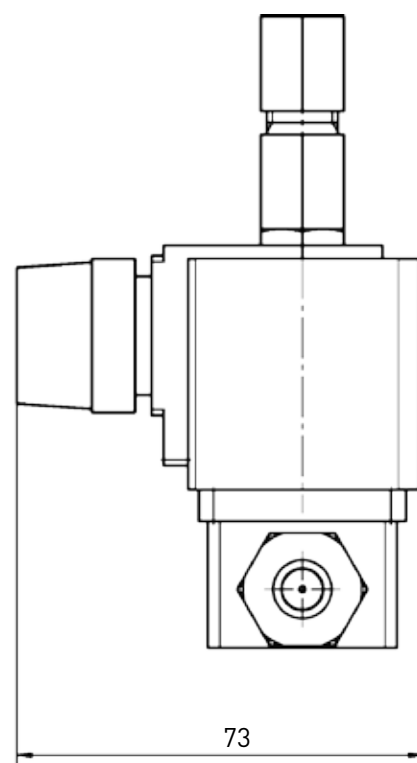
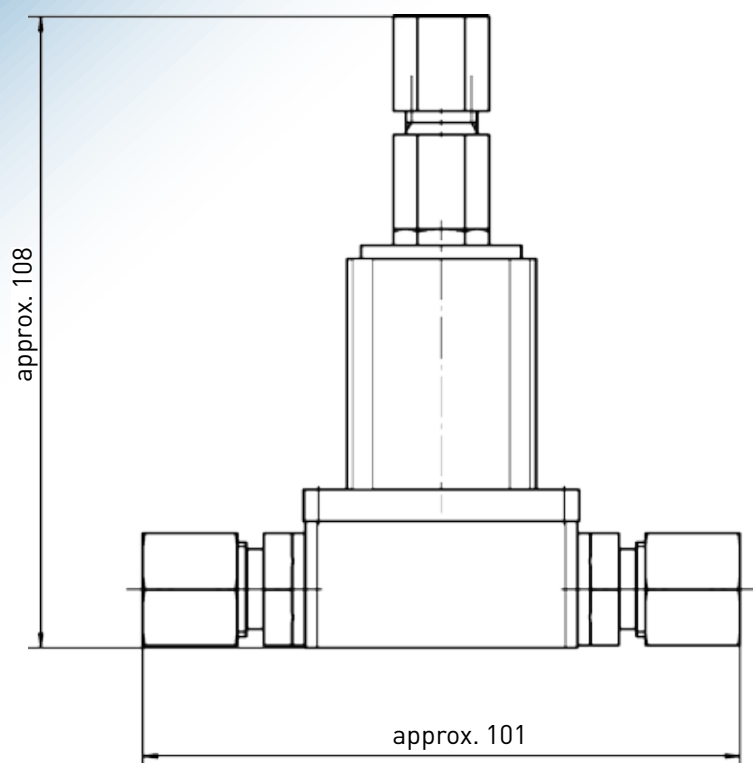
After being released, the safety shut-off valve can only be opened by hand and engaged in the open position.

12.4.3 Technical Data

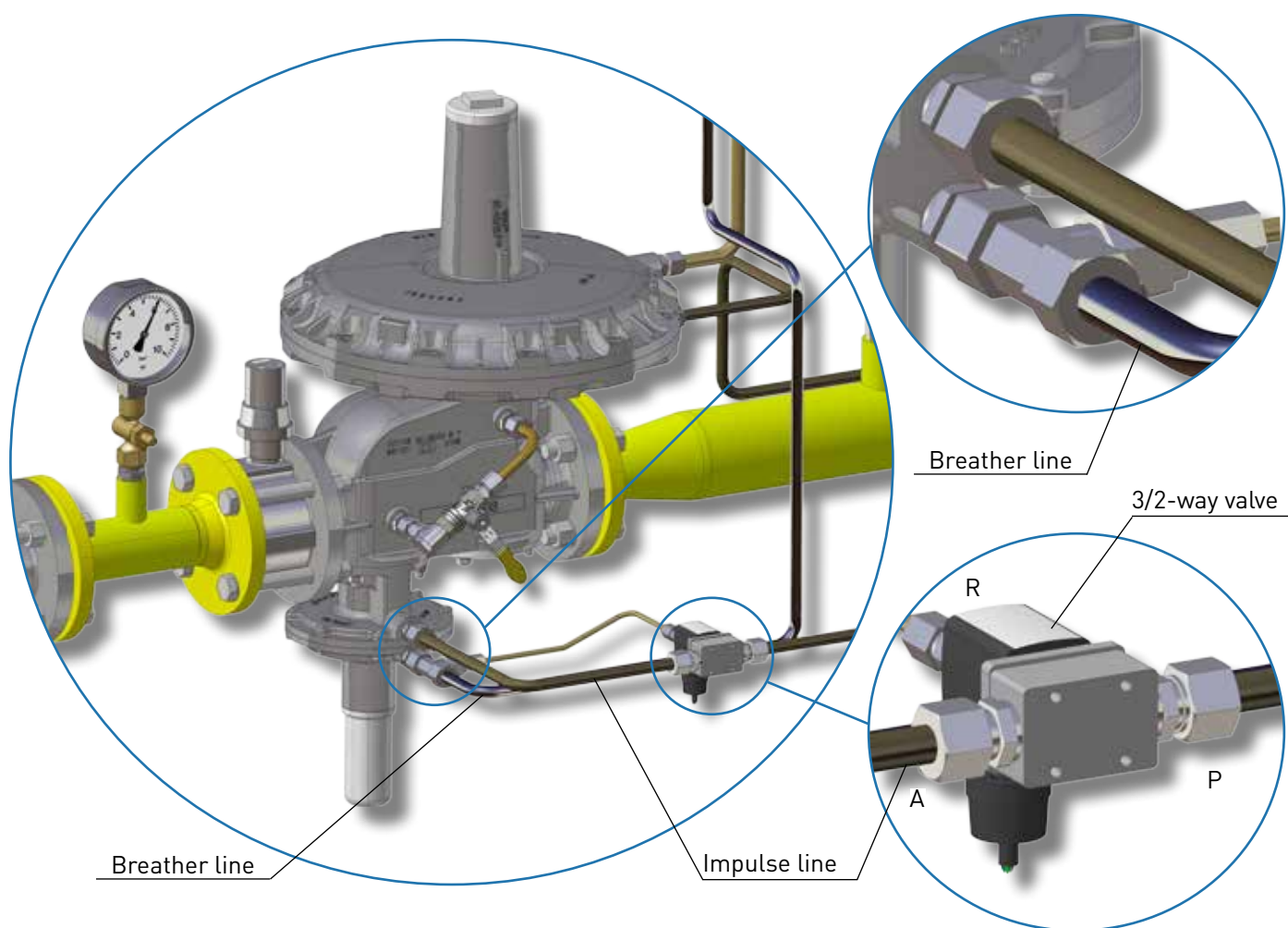
| | |
|---|---|
| • Housing material | Brass or stainless steel, polyamide (flange) |
| • Sealing material | FKM (EPDM upon request) |
| • Media | Neutral gases and liquids (e.g. compressed air, city gas, grid gas, water, hydraulic oil, petrol). Suitable for technical grade vacuum. |
| • Media temperature | -10° to +100 °C (PA coil) up to 120 °C epoxy |
| • Polyamid coil (FKM seal) | Coil |
| • Ambient temperature | max. +55 °C |
| • Viscosity | max. 21 mm ² /s |
| • Line connection | G 1/8, G 1/4, flange (SFB) |
| • Operating voltage | 24 V DC, 24 V/50 Hz, 230 V/50 Hz |
| • | (other voltages upon request) |
| • Voltage tolerance | ±10% |
| • Nominal operating mode / Single valve | Permanent operation 100% |
| • Electrical connection | DIN EN 175301-803 form A for device socket |
| • | Type 2508 (see ordering table accessories) |
| • | ATEX/IECEx version potted with 3 m cable |
| • Installation position | Any, preferably drive pointing upwards |
| • Degree of protection | IP65 with device socket, ATEX/IECEx terminal connection version |
| • | and cable connection version |
| • | NEMA 4x with device socket 2508 or 2509 |
| • | for VA versions (other versions upon request) |
| • Thermal insulation class coil | Polyamide class B (epoxy class H upon request) |
| • Coil material polyamide | (epoxy upon request) |
| • Nominal width | DN 1.5 - 2.5 |

Further technical data and information on the 3/2-way valve, such as information on ATEX, are available for download on the manufacturer's homepage.

Note



12.4.4 Application example



12.5 SSV Manual Release

12.5.1 Use

- On SAV control devices

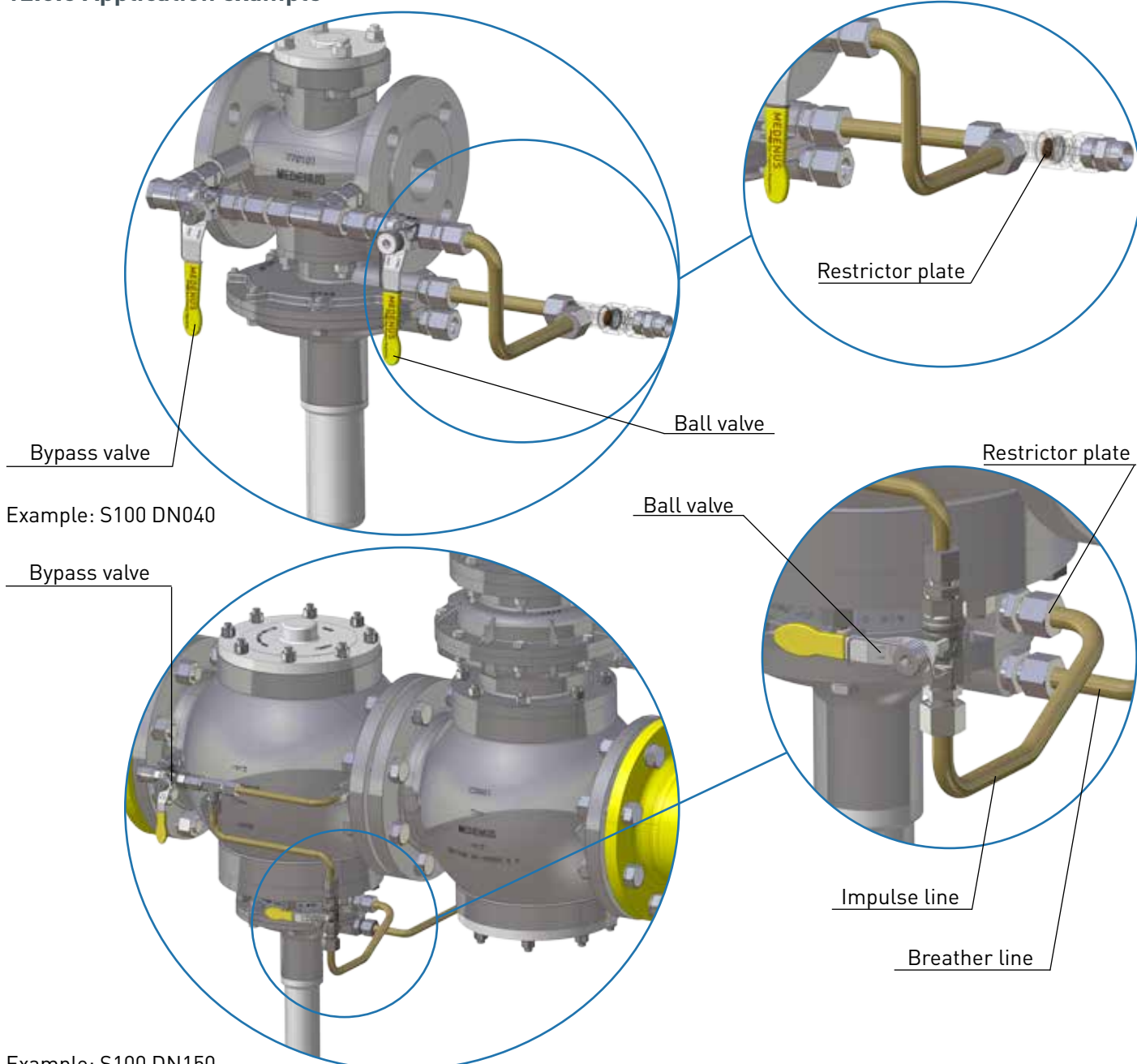


12.5.2 Application / Function

By actuating the ball valve, the safety shut-off valve SSV is triggered and seals the gas flow gas-tight. The SSV manual release is only available for the SSV control devices of functional class A.

After being released, the safety shut-off valve can only be opened by hand and engaged in the open position. For this, the bypass valve must be actuated and held until the SSV engages.

12.5.3 Application example



Example: S100 DN150

13 Tools

13.1 Brace and Bit with 4-Jaw Chuck

The 3.5 - 16 mm brace and bit with 4-jaw chuck and the accessories available for it are used for precise adjustment of the setpoint spring in your MEDENUS gas pressure regulator.

For further information for use and on the spring data of the setpoint springs, please refer to pages 12 - 13 "Initial commissioning / Recommissioning" and pages 14 - 15 "Diaphragm assembly setpoint spring table".

13.1.1 Accessories for brace and bit with 4-jaw chuck

Gedore screwdriver bit 1/2" slotted 18x2.5 mm

- Hexagon square drive to DIN 3120 - C 12.5, ISO 1174, with ball groove
- Hand-operated, with slip-proof cross knurling
- Chrome-plated
- With pressed-in pin made of GEDORE vanadium special steel, manganese-phosphatized
- Cutting blade to DIN ISO 2380-1 form B

Gedore extension 1/2" 76 mm

- Model to DIN 3123, ISO 3316
- For hand-operated socket wrench inserts with square drive to DIN 3120, ISO 1174, with ball detent
- GEDORE vanadium steel 31CrV3, chrome-plated

Gedore extension 1/2" 76 mm

- Model to DIN 3123, ISO 3316
- For hand-operated socket wrench inserts with square drive to DIN 3120, ISO 1174, with ball detent
- GEDORE vanadium steel 31CrV3, chrome-plated

13.2 SSV Tightening Tool

The tightening tool made of stainless steel is used for replacing the SSV diaphragm in your MEDENUS safety shut-off valve.

Old design

- Width across flats 22
- Stainless steel 42CrMo4

New design

- Width across flats 32
- EN AW-2007 or similar



Old design



New design

Declaration of Conformity

(Summary)

Manufacturer: Medenus Gas-Druckregeltechnik GmbH

Address: Im Langen Feld 3
D-57462 Olpe

declares under sole responsibility that the product:

S 100 Safety shut-off valve (SSV) for upper and lower shut-off pressure

have been subjected to an EC-type examination and conform to the basic requirements of the directives GAR (EU) 2016/426 EC-Gas Appliances Regulation and 2014/68/EU A III B EC-Pressure Equipment Directive in the respective current version.

Marking (PIN) according to Pressure Equipment Directive and Gas Appliances Regulation

CE-0085AQ0880 model S 100

Notified body (EU type examination: Module B)

DVGW CERT GmbH
Josef Wirmer Straße 1-3
D-53123 Bonn, Germany
Notified Body number: 0085

The basis of the EC type examination:

| | |
|--|--------------|
| 2014/68/EU A III B EC Pressure Equipment Directive | (15.04.2014) |
| GAR (EU) 2016/426 A III B EC Gas Appliances Regulation | (09.03.2016) |
| DIN EN 14382 | (01.11.2019) |

Monitoring of the EC quality assurance system (module D)

DVGW CERT GmbH
Notified Body number: 0085

Registration No. Pressure Equipment Directive **SD-0085BQ0510**

Registration No. Gas Appliances Regulation **SE-0085BQ0510**

Olpe,
01.10.2020



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